

Changes from Revision 3

Procedure Re-branded

National Accreditation Logo and Symbols: Conditions for use by UKAS and UKAS accredited organisations issue date revised.

1. Purpose

To provide a means of evaluating the use of product certification marks at manufacturer's works and ensuring that certification is correct and covers the equipment concerned.

2. Scope

This procedure applies to inspections and quality assessments performed by this company.

3. Responsibility

It is the responsibility of the Technical Manager in conjunction with the Managing Director and Quality Manager to determine what action if any can be taken.

4. Application of Product Certification Marks

- 4.1 The UKCA, CE UKNI, or ρ marking can only be applied when the equipment manufactured complies in all respects with the applicable conformity assessment modules / procedures as detailed in the regulation. When the UKCA, CE UKNI, or ρ mark is applied our approved body number 0879 shall also form part of the marking.
- 4.2 The marking shall be applied in a visible, easily legible and indelible fashion to each item of pressure equipment or assembly that is complete. Each item of an assembly may not require marking.
- 4.3 Markings that may mislead third parties are not permitted on vessels or assemblies.
- 4.4 Other markings may be affixed to pressure equipment or an assembly providing that the visibility and legibility of the UKCA, CE UKNI, or ρ marking is not therefore reduced.
- 4.5 The UKCA or CE UKNI mark shall be applied as detailed in schedule 5 of the PESR. The vertical size of both the UKCA or CE UKNI mark shall not be less than 5mm.
- 4.6 The ρ mark shall be applied as detailed in Regulation 22B of The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment (Amendment) (EU Exit) Regulations 2020 (SI1111)
- 4.7 When the UKCA, CE UKNI or ρ approved bodies number is applied to equipment that does not comply with the relevant regulation the inspector shall notify the Quality Manager or Technical Manager immediately.
- 4.8 A full investigation into the extent of the use of UKCA, CE UKNI, or ρ marks outside the Scope of the Certification shall be undertaken by the MD / Quality Manager / Technical Manager. The

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MD shall determine what action shall be taken and will inform the manufacturer in writing. In some cases TÜV UK will have to inform the UK Authority depending on the situation.

5. Issue of Certification

5.1 All certification issued against a contract shall reference the applicable order, equipment concerned, regulations or standards, assessment modules when applicable, originator, any exceptions and shall be signed and dated by either the issuer or manager.

5.2 Revisions to certificates issued shall be referenced and recorded.

6. Records

Records of all certification issued shall be located in the relevant order file. This includes design, certificates of test, certificates of conformity, material certificates and any certificate issued by TÜV UK.

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